

Model Formula

PolyNovaTM ST-377 Styrene Acrylic Latex

Exterior Masonry Coating (ST377-2)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	130.00	Pigment grind stage: HSD mixer - mix 5 min.
Clay suspending agent	2.00	
Polycarboxylate surfactant	9.00	
Nonionic surfactant	4.00	
Titanium dioxide	150.00	
Silica	86.00	
Silicate	120.00	
Texanol	16.00	
Water	55.00	
PolyNova TM ST-377	435.00	Latex addition: Paddle mixer - mix 10 min.
Q-Break TM #1 defoamer	2.00	
HEC Thickener	3.00	Adjust stage: Paddle mixer - mix 20 min.
Water	70.00	
Q-Break TM #1 defoamer	4.00	
Ammonia (28%)	1.50	

TOTAL : 1069.50 lbs

PAINT SPECIFICATIONS:

Density:	10.69 lb/gal	Solids wt%:	56.25 %
PVC:	33.08	VOC:	50 g/L
pH:	9.0		

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