

Model Formula

PolyNovaTM ST-376 Styrene Acrylic Latex

Interior Flat White Paint (ST376-1)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	100.00	Pigment grind stage: HSD mixer - mix 5 min.
Ethylene glycol	30.00	
Clay suspending agent	5.00	
BIT biocide	.35	
Polycarboxylate surfactant	11.00	
AMP-95	2.50	
Q-Break TM # 1 defoamer	4.00	
Silica	320.00	
Glycol ether DPM	12.50	
Glycol ether DPnB	20.00	
PolyNova TM ST-376	335.00	Latex addition: Paddle mixer - mix 10 min.
Q-Break TM #1 Defoamer	2.00	
HEUR Thickener	24.00	Adjust stage: Paddle mixer - mix 20 min.
Water	27.00	
Titanium dioxide slurry	330.00	
Q-Break TM # 1 defoamer	4.00	

TOTAL: 1227.35 lbs

PAINT SPECIFICATIONS:

Density:	12.27 lb/gal	Solids wt%:	62.01 %
PVC:	51.70	VOC:	151 g/L
pH:	9.0	85 deg sheen:	< 5.0

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