

Model Formula

Q-ThixTM RH-337 HASE Thickener

Interior Flat White Paint (RH337F-2)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	330.00	Pigment grind stage: HSD mixer - mix 20 min.
AMP-95	6.25	
Polycarbonate surfactant	6.25	
Nonionic surfactant	2.00	
Q-Break TM #1 defoamer	2.50	
Clay	165.00	
Silica	15.00	
BIT biocide	.40	
Ethylene glycol	4.00	
Texanol	3.40	
Benzoic acid ester	12.60	
PolyNova TM VA-004	256.00	Latex addition: Paddle mixer - mix 10 min.
Q-Break TM #1 defoamer	2.50	
Titanium dioxide slurry	242.00	Adjust stage: Paddle mixer - mix 20 min.
Q-Thix TM RH-337 thickener	16.50	
Q-Break TM #1 defoamer	1.00	

TOTAL : 1099.40 lbs

PAINT SPECIFICATIONS:

Density:	10.99 lb/gal	Solids wt%:	49.05 %
PVC:	45.11	VOC:	50 g/L
pH:	9.0	85 deg sheen:	< 5.0

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Model Formula

Q-ThixTM RH-337 HASE Thickener

Interior Satin White Paint (RH337S-2)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	151.20	Pigment grind stage: HSD mixer - mix 5 min.
Clay suspending agent	3.00	
BIT biocide	.35	
Polycarbonate surfactant	7.00	
Nonionic surfactant	3.00	
AMP-95	2.75	
Calcium carbonate	170.55	
Silica	10.00	
Q-Break TM #1 defoamer	2.00	Mix 20 min.
Water	100.50	
Ethylene glycol	4.00	
Butyl carbitol	4.00	
Benzoic acid ester	15.00	
PolyNova TM VA-004	273.60	Latex addition:
Q-Break TM #1 defoamer	2.00	Paddle mixer - mix 10 min.
Water	174.50	Adjust stage
HEUR thickener	18.00	Paddle mixer - mix 20 min.
Titanium dioxide slurry	280.00	
Q-Thix TM RH-337 thickener	24.50	
Q-Break TM #1 defoamer	3.00	
Ammonia (28%)	3.25	

TOTAL: 1252.20 lbs

PAINT SPECIFICATIONS:

Density:	12.52 lb/gal	Solids wt%:	49.95 %
PVC:	42.66	VOC:	50 g/L
pH:	9.0	85 deg sheen:	10 - 20

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Model Formula

Q-ThixTM RH-337 HASE Thickener

Interior Semi-Gloss White Paint (RH337SG-2)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	100.00	Pigment grind stage: HSD mixer - mix 5 min.
BIT biocide	.25	
Polycarbonate surfactant	2.00	
Nonionic surfactant	1.00	
Q-Break TM #1 defoamer	3.00	
Texanol	15.00	
Water	225.00	Mix 20 min.
Titanium dioxide slurry	200.00	
PolyNova TM VA-004	368.60	Latex addition: Paddle mixer - mix 10 min.
Q-Break TM #1 defoamer	2.00	
Q-Thix TM RH-337 thickener	20.00	Adjust stage Paddle mixer - mix 20 min.
Water	20.00	
Q-Break TM #1 defoamer	2.00	
AMP-95	5.00	

TOTAL : 963.25 lbs

PAINT SPECIFICATIONS:

Density:	9.63 lb/gal	Solids wt%:	36.30 %
PVC:	33.10	VOC:	75 g/L
pH:	9.2	85 deg sheen:	35 - 45

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