

Model Formula

PolyNovaTM PD-657 Polyurethane Dispersion

Exterior Semi-transparent Stain (PD657-1)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	158.00	Pigment grind stage: HSD mixer - mix 5 min.
Clay suspending agent	2.00	
BIT biocide	.40	
AMP-95	1.00	
Nonionic surfactant	1.50	
UV absorber	3.00	
Talc	10.00	
Water	8.30	
Propylene glycol	34.50	
Polyethylene wax emulsion	8.00	
PolyNova TM PD-657	176.00	Latex addition: Paddle mixer - mix 10 min.
Water	216.00	
Q-Break TM #1 defoamer	1.00	
Water	192.00	Adjust stage: Paddle mixer - mix 20 min.
HEUR thickener	18.50	
IPBC fungicide	10.00	

TOTAL: 840.20 lbs

PAINT SPECIFICATIONS:

Density:	8.40 lb/gal	Solids wt%:	10.72 %
PVC:	12.61	VOC:	481 g/L
pH:	9.5		

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