

Model Formula

PolyNovaTM PD-573 Urethane Acrylic Network

Exterior Flat White Paint (PD573-2)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>	
Water	100.00	Pigment grind stage: HSD mixer - mix 5 min.	
Clay suspending agent	4.00		
Polycarboxylate surfactant	10.00	Mix 20 min.	
Nonionic surfactant	5.00		
Q-Break TM #1 defoamer	1.00		
Talc	140.00		
Silica	30.00		
Water	40.00		
Glycol ether DPnB	7.50		
PolyNova TM PD-573	400.00		Latex addition: Paddle mixer - mix 10 min.
Q-Break TM #1 defoamer	1.00		
HEUR thickener	4.00		Adjust stage: Paddle mixer - mix 20 min.
Water	15.00		
HEC thickener	1.00		
Titanium dioxide slurry	345.50		
Q-Break TM #1 defoamer	2.00		
Ammonia (28%)	3.50		

TOTAL: 1109.50 lbs

PAINT SPECIFICATIONS:

Density:	11.90 lb/gal	Solids wt%:	58.60 %
PVC:	39.80	VOC:	50 g/L
pH:	9.5	85 deg sheen:	<10

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