

Model Formula

PolyNovaTM AD-055 Acrylic Alkyd Dispersion

Industrial Gloss White Paint (AD055-1)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	70.00	Pigment grind stage: HSD mixer - mix 20 min.
Nonionic surfactant	4.00	
Polysiloxane defoamer	2.00	
HEUR thickener	14.00	
Titanium dioxide	140.00	
Silica	4.00	
Water	4.00	Latex addition: Paddle mixer - mix 10 min
Triethylamine (98.5%)	7.75	
PolyNova TM AD-055	125.00	
Butyl propasol	18.00	
5% calcium drier	4.90	
5% cobalt drier	1.60	
12% zirconium drier	3.10	
Water	22.60	
PolyNova TM AD-055	425.00	Adjust stage: Paddle mixer - mix 20 min.
Water	104.00	
Polysiloxane defoamer	2.00	

TOTAL: 952.45 lbs

PAINT SPECIFICATIONS:

Density:	9.52 lb/gal	Solids wt%:	42.21 %
PVC:	14.07	VOC:	190 g/L
pH:	9.0	60 deg gloss:	> 80

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