

Model Formula

PolyNovaTM AA-471 Low VOC 100% Acrylic Latex

Industrial Semi-Gloss White (AA471-1)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	72.90	Pigment grind stage: HSD mixer - mix 20 min.
Butyl Carbitol	11.75	
Cellulosic thickener	2.75	
Polycarboxylate dispersant	2.00	
Polysiloxane defoamer	5.00	
Calcium carbonate	33.00	
PolyNova TM AA-471	540.00	Pre-thin
Water	8.30	
Organo-siloxane defoamer	5.50	
Water	68.15	Thin-down - mix 20 min.
Butyl Cellosolve	3.25	
Ammonia (28%)	2.25	
Water	19.00	
Titanium dioxide slurry	165.00	
Water	12.80	
Organo-siloxane defoamer	2.50	
HEUR thickener	10.00	
Ammonia	.25	

TOTAL : 964.90 lbs

PAINT SPECIFICATIONS:

Density:	9.65 lb/gal	Solids wt%:	46.14 %
PVC:	8.42	VOC:	72 g/L
pH:	9.0		

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Model Formula

PolyNovaTM AA-471 Low VOC 100% Acrylic Latex

Low VOC Exterior Semi-Gloss White (AA471-2)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	99.80	Pigment grind stage: HSD mixer - mix 20 min.
Clay suspending agent	5.00	
Cellulosic thickener	1.50	
TKPP	1.00	
Zinc Oxide	20.00	
Polycarboxylate dispersant	10.00	
Non-ionic surfactant	2.20	
Polysiloxane defoamer	1.00	
PolyNova TM AA-471	196.00	Pre-thin
PolyNova TM VA-004	185.00	
polysiloxane defoamer	2.00	
Water	189.55	Thin-down - mix 20 min.
Texanol	5.00	
Cellulosic Thickener	7.25	
Water	64.50	
Titanium dioxide slurry	192.40	
polysiloxane defoamer	2.00	
Ammonia	1.00	

TOTAL : 985.15 lbs

PAINT SPECIFICATIONS:

Density:	9.85 lb/gal	Solids wt%:	39.40 %
PVC:	8.85	VOC:	36 g/L
pH:	9.0		

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