

Model Formula

PolyNovaTM AA-075 Acrylic Latex

Interior Semi-Gloss White Paint (AA075-1)

<u>Material</u>	<u>Weight (lbs)</u>	<u>Stage</u>
Water	81.85	Pigment grind stage: HSD mixer - mix 5 min.
Clay suspending agent	3.00	
BIT biocide	.25	
Polycarboxylate surfactant	3.00	
Nonionic surfactant	3.00	
Q-Break #1 defoamer	2.00	
Calcium carbonate	80.00	
Ethylene glycol	30.00	
Butyl carbitol	20.00	
HEUR thickener	20.50	
PolyNova TM VA-004	357.00	Latex addition: Paddle mixer - mix 10 min
PolyNova TM AA-075	155.25	
Q-Break TM #1 defoamer	1.50	
Water	25.00	Adjust stage: Paddle mixer - mix 20 min.
Titanium dioxide slurry	260.00	
Q-Break TM #1 defoamer	4.50	
Ammonia (28%)	2.70	

TOTAL: 1049.55 lbs

PAINT SPECIFICATIONS:

Density:	10.50 lb/gal	Solids wt%:	52.53 %
PVC:	25.94	VOC:	141 g/L
pH:	9.0	60 deg gloss:	30

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